

EU RO Mutual Recognition Technical Requirements

CONTACTORS (WITHOUT ELECTRONIC DEVICES)	Version	0.5
	Adoption Date	1 April 2017
	Application Date	1 October 2017
	Tier	1
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1. PRODUCT DESCRIPTION

1.a General description of the product

The description of the product is used according to IEC IEV 441-14-33:

Contactor: a mechanical switching device having only one position of rest, operated otherwise than by hand, capable of making, carrying and breaking currents under normal circuit conditions including operating overload conditions.

1.b Application limitations

- a) Restricted to LV electromechanical contactors according IEC 60947-4-1 where the rated voltage does not exceed 1000V a.c. or 1500V d.c. and without electronic devices;
- b) Onboard ships with exceptions as per SOLAS Ch. I, Reg. 3;
- c) Installation on board ships within locations with climatic, biological, chemically active, mechanically active and mechanical environmental conditions not exceeding those for which performance has been proved according to IEC 60721-3-6 (1993) + A2 (1997).

1.c Intended use

- a) Power supply system characteristics as per IEC 60092-101; 2.8;
- b) For equipment tested according to their respective environmental categories I-IV (see 7. Background information/ References).

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1.d System context

See 1.c.

2. DESIGN EVALUATION

2.a Engineering evaluation requirements

2.a.i. Technical Requirements

- a) Type, ratings and characteristics of contactors for intended applications to be evaluated;
- b) In general, IEC 60947 series.

2.a.ii. Technical documents to be submitted

IMPORTANT: The English Language shall be used for all submitted documents.

Prior to tests:

- a) Proposed test program and test schedule;
- b) Description of the test specimens and explanation of the selected test sample(s) providing evidence that the selected sample meets the most rigorous and demanding requirements.;
- c) Product descriptions, manuals, data sheets, assembly drawings, dimension drawings, etc. clearly identifying the product;
- d) Complete accreditation certificate of the Test laboratory (prior to the first test only; changes in the scope of accreditation must be informed);
- e) Details of production sites;
- f) Product specification;
- g) Application, working area;
- h) Instructions on fitting, assembly and operation;
- i) QM-certificate according to ISO 9001.

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After completion of tests:

- j) The test report with an identification number must contain all relevant data and test results including place and date of the tests, the names of the responsible personnel carrying out the test;
- k) Type references and serial numbers of the products tested;
- l) Test reports and test records must be signed by the personnel members in charge of the test and are to be confirmed by the EU RO by signing and marking the test report;
- m) The test laboratory shall be accredited according to ISO 17025 for relevant IEC standards, issued by one of the certification bodies under the LOVAG or IECEE Mutual Recognition Agreement. This applies to the Type Tests (including EMC) in compliance with the product standards.

2.b Type testing requirements

- a) All type tests according to IEC 60947-4-1 sub-clause 9.1.2 may be performed in test laboratories accredited by an Accreditation Body under the MLA regime of ILAC or by a laboratory recognised either by LOVAG or IECEE;
- b) The test laboratory shall be accredited according to ISO 17025 for relevant IEC standards, issued by one of the certification bodies under the LOVAG or IECEE Mutual Recognition Agreement. This applies to the Type Tests in compliance with the product standards;
- c) Test laboratory shall be authorized to conduct type tests in accordance with the relevant IEC standards;
- d) Special tests in accordance with IEC 60947-4-1 sub-clause 9.1.5.2 and IEC 60947-1 Annex Q, 'Special tests' – Damp heat, salt mist, vibration and shock; (Category D);
- e) All tests to be performed on the agreed test samples. Test specimens shall be selected from production line or at random from stocks†;
- f) Tests shall be carried out in the presence of the EU RO Surveyor. In cases where the tests are conducted at Nationally Accredited Laboratories, the presence of the EU RO surveyor may be omitted†;

† For further clarification of witnessing of tests and sampling the test specimen(s), refer to paragraphs 6, 7 and 8 of the EU RO "Design Evaluation Scheme" procedure (Appendix V of EU RO Framework Document for the Mutual Recognition of Type Approval found on <http://www.euromr.org/Guidance%20for%20Mutual%20Recognition>)

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3. PRODUCTION REQUIREMENTS

3.a. General Requirements

Refer to EU RO "Product Quality Assurance (PQA)" procedure (Appendix VI of EU RO Framework Document for the Mutual Recognition of Type Approval).

3.b. Special Requirements

- a) Routine test according to IEC 60947-4-1 sub-clause 9.1.3;
- b) Production certification according to ISO 9001 by accredited certification bodies;
- c) QM/QS audit (annual) shall be submitted to EU RO. for review;
- d) Production of the equipment is limited to those facility listed on EU RO. certificate;
- e) Changes to the product will void the EU RO MR TAC;
- f) The EU RO shall be granted access to all manufacturing and testing facilities, and to be provided with all the information necessary to performance its duties;
- g) General terms and conditions of EU RO shall be observed.

4. MARKING REQUIREMENTS

Marking as required by IEC 60947-4-1 (sub-clause 6.2)

5. TYPE APPROVAL CERTIFICATE CONTENT

The EU RO MR Type Approval Certificate shall contain the minimum information as defined in the EU RO Framework Document for the Mutual Recognition of Type Approval - see Appendix I EU RO MR Type Approval Certificate Information.

The following information is specifically applicable to products relevant to this technical requirement and shall be included on the relevant EU RO MR Type Approval Certificate:

- a) Technical data according to IEC marking.
- b) Reference to approved technical documents;
- c) Application and limitations.

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6. APPROVAL DATE AND REVISION NUMBER

Date	Revision	Comment
8 July 2012	0.0	Accepted by Advisory Board
19 Sept 2012	0.1	Errors corrected
31 January 2014	0.2	CRF001 Incorporated improvements proposed by industry. Reference to RO Framework Document for the Mutual Recognition of Type Approval added.
31 January 2015	0.3	CRF017 – Amendments to 2.b Type testing requirements CRF018 – Revision to par. 2.a.ii - Technical documents to be submitted in English; CRF020 – Revision to par. 5 - 'Type Approval Certificate Content'.
1 April 2016	0.4	CRF025 – Updated to new MR TR document format incl. par. 8; CRF026/026a – Witness testing & control of test specimen; CRF028 – addition of 6 month application clause.
1 October 2016	0.5	CRF033 – Test witnessing requirements aligned with TR Contactors (with electronic devices)

7. BACKGROUND INFORMATION / REFERENCES

- a) IEC 60092-101; 2.8;
- b) IEC 60721-3-6 (1993) + A2 (1997);
- c) IEC 60947;
- d) IEC IEV 441-14-33;
- e) ISO 17025;
- f) ISO 9001;
- g) SOLAS Ch. 1, Reg. 3;
- h) EU RO Framework Document for the Mutual Recognition of Type Approval);
- i) Environment category (**see table 1**):

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Table 1 - Environment category

Environmental Category	Environmental Conditions						Test Conditions					
	Closed Area			Open Deck Area			Temperature		Climate			Vibrations
	Temperature	Relative Humidity	Vibrations	Temperature	Relative Humidity	Vibrations	Dry Heat	Cold	Temperature	Relative Humidity	Salt mist	
I	0°C to 45°C	up to 100%	0,7 g				55°C	5°C	55°C	95%	–	0,7 g
II	0°C to 45°C	up to 100%	4 g				55°C	5°C	55°C	95%	–	4 g
III	0°C to 55°C	up to 100%	0,7 g				70°C	5°C	55°C	95%	–	0,7 g
IV	0°C to 55°C	up to 100%	4 g				70°C	5°C	55°C	95%	–	4 g

8. MAINTENANCE & CLARIFICATION OF TECHNICAL REQUIREMENTS

Anyone wishing to propose changes to this document or request clarification of technical issues should contact the EU RO MR Group Secretariat in the first instance: Secretariat@euromr.org.

Review and approval of change requests shall follow the EU RO MR Maintenance Process detailed in the EU RO Framework Document for the Mutual Recognition of Type Approval: <http://www.euromr.org/Guidance%20for%20Mutual%20Recognition>

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