

EU RO Mutual Recognition Technical Requirements

ELECTRIC CABLES – HEATING CABLES	Version	0.4
	Adoption Date	July 2019
	Application Date	1 January 2020
	Tier	2
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1. PRODUCT DESCRIPTION

1.a General description of the product

Heating cables for electrical resistance trace heating systems.

1.b Application limitations

Heating cables used typically for direct and storage heating, snow melting and frost protection of pipes.

1.c Intended use

See 1.b

1.d System context

See 1.b.

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2. DESIGN EVALUATION

2.a Engineering evaluation requirements

2.a.i. Technical Requirements

Heating cables shall be constructed in accordance with IEC Publications: IEC 60800 or IEC 62395-1 and 2 for applications in non-explosive atmospheres, IEC 60079-30-1 and 2 for applications in explosive atmospheres.

2.a.ii. Technical documents to be submitted

Technical specifications and drawings describing:

- a) The types and temperature range of heating cables for which approval is requested, to show compliance with the relevant requirements;
- b) Explanations of the different heating cable type description;
- c) IEC publications applied;
- d) Material designations according to IEC standards.

Manufacturer shall submit the following information about heating cable design standard:

- e) Voltage and temperature range;
- f) Applied materials;
- g) Drawing of heating cable construction.

2.b Type testing requirements

Heating cables shall be tested in accordance with IEC Publications:

- a) IEC 60800 or IEC 62395-1 and 2 for applications in non-explosive atmospheres;
- b) IEC 60079-30-1 and 2 for applications in explosive atmospheres;

At the option of the manufacturer for the concerned type of heating cable, additional type tests shall be in accordance with:

- c) IEC 60754-1/2 (halogen free);
- d) IEC 61034-1/2 (low smoke);
- e) IEC 60684-2 (fluorine content).

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- f) Exposure to salt mist & solar radiation (Russian Register Rules for Technical Supervision, Part IV, § 10.7.15.11 & 12)

Test specimens shall be taken from the production line or from stocks†. Tests shall be carried out in the presence of the EU RO Surveyor. In cases where the tests are conducted at Nationally Accredited Laboratories, the presence of the EU RO surveyor may be omitted†.

† For further clarification of witnessing of tests and sampling the test specimen(s), refer to paragraphs 6, 7 and 8 of the EU RO "Design Evaluation Scheme" procedure (Appendix V of EU RO Framework Document for the Mutual Recognition of Type Approval found on <http://www.euomr.org/Guidance%20for%20Mutual%20Recognition>)

3. PRODUCTION REQUIREMENTS

3.a. General Requirements

Refer to EU RO "Product Quality Assurance (PQA)" procedure (Appendix VI of EU RO Framework Document for the Mutual Recognition of Type Approval).

3.b. Special Requirements

Continuous in-process inspections as well as intermediate testing during production shall be carried out according to the applicable IEC standard for the concerned heating cable.

4. MARKING REQUIREMENTS

The heating cable shall be marked in compliance with the marking requirements of the applicable IEC standard for the concerned cable.

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5. TYPE APPROVAL CERTIFICATE CONTENT

The EU RO MR Type Approval Certificate shall contain the minimum information as defined in the “EU RO Framework Document for the Mutual Recognition of Type Approval” - see Appendix I EU RO MR Type Approval Certificate Information.

The following information is specifically applicable to products relevant to this technical requirement and shall be included on the relevant EU RO MR Type Approval Certificate:

- (a) Description, specification, construction, range. Listing range of all approved heating cable variants in certificate;
- (b) Applicable Standards with their date of issue, including those applied at the option of the manufacturer (halogen free, low smoke, fluorine content etc.);
- (c) Test reports;
- (d) Limitations.

6. APPROVAL DATE AND REVISION NUMBER

Date	Revision	Comment
2013-04-30	0.0	Accepted by Advisory Board
2014-01-31	0.1	Removed word ‘Shall’ from 2.b (c) (CRF010) Reference to EU RO Framework Document for the Mutual Recognition of Type Approval added.
2015-01-31	0.2	CRF018 – Revision to par. 2.a.ii - Test results to be in English; CRF020 – Revision to par. 5 - ‘Type Approval Certificate Content’.
1 April 2016	0.3	CRF025 – Updated to new MR TR document format incl. par. 8; CRF026/026a – Witness testing & control of test specimen; CRF028 – addition of 6 month application clause.

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7. BACKGROUND INFORMATION / REFERENCES

- a) IEC 60800 or IEC 62395-1 and 2 for applications in non-explosive atmospheres;
- b) IEC 60079-30-1 and 2 for applications in explosive atmospheres;
- c) IEC 60332-1 according to type;
- d) IEC 60754-1/2 (halogen free);
- e) IEC 61034-1/2 (low smoke);
- f) IEC 60684-2 (fluorine content);
- g) EU RO Framework Document for the Mutual Recognition of Type Approval.

8. MAINTENANCE / CLARIFICATION OF TECHNICAL REQUIREMENTS

Anyone wishing to propose changes to this document or request clarification of technical issues should contact the EU RO MR Group Secretariat in the first instance: Secretariat@euomr.org.

Review and approval of change requests shall follow the EU RO MR Maintenance Process detailed in the EU RO Framework Document for the Mutual Recognition of Type Approval: <http://www.euomr.org/Guidance%20for%20Mutual%20Recognition>.

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